



11975 Portland Ave. S., Suite 104
Burnsville, MN 55337

Phone: 952-894-6637

Fax: 952-894-0750

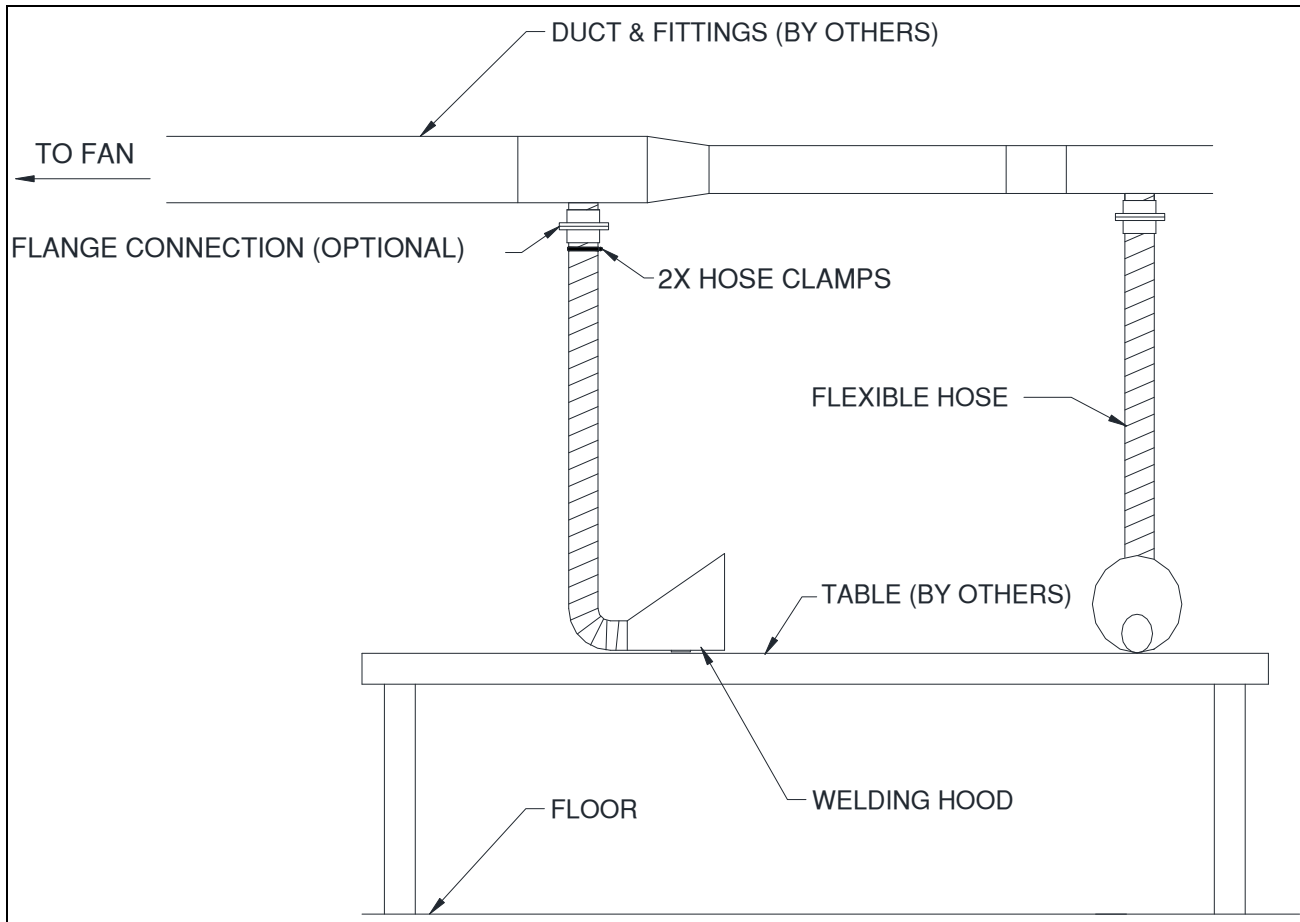
Email: info@ventaire.com

Website: www.ventaire.com

PRODUCT GUIDE FOR

Welding Fume Extraction

Hose Drop



INSTALLATION:

Hose Assembly

1. If hose accessories were not received attached to hose, insert the welding hood into the hose and fasten to the hose using hose clamps.
2. If blast gate or flange connections were supplied, insert them in to the opposite end of hose and fasten to the hose using hose clamps.

Attaching Hose to Rigid Ducting

3. Attach flexible hose assembly to rigid duct with included hose clamp. If an accessory is located at the end of the flexible hose, insert the accessory into the rigid ducting and secure using industry standard fasteners. Ventaire recommends all hose clamps be riveted to ensure a rigid connection is established.

Operation

Note: The welding hood is supplied with a magnetic base that can attach to ferrous surfaces.

1. Position welding hood within 1 foot of point of fume generation. Where possible the hood should be positioned slightly above the welding location for optimal performance.
2. Open all applicable shut-off devices and turn on exhaust fan.
3. After all welding is completed and fumes are no longer present, turn off exhaust fan and close all shut-off devices.

Maintenance

1. Due to the lack of movable parts, maintenance consists of inspecting all components to ensure all accessories are secure and no obstructions are present.



12-MONTH WARRANTY

VENTAIRE warrants their products, to the original purchaser, to be free from defects in material and workmanship under normal use and service (except for those cases which buyer supplied materials are used) for a period of 12 months from the original date of shipment. During the warranty period, **VENTAIRE**, will at its option, repair, replace, or issue credit for any components that are deemed defective by **VENTAIRE**.

Buyer's failure to pay the full amount due within (60) days of invoice shall release seller from any and all liability or obligation to any warranty.

Before returning equipment for repair or replacement, a **Return Authorization Number** must be obtained from **VENTAIRE** (952-894-6637). The **Return Authorization Number** must be written on the outside of all shipping cartons. Items returned without a **Return Authorization Number** will be refused. Items returned should be in original condition in which it was received and must be accompanied with a written explanation of the reason(s) for their return.

This warranty does **not** cover damage caused by accident, misuse, misapplication, or unauthorized service modification.